5th International Workshop - Advances in Cleaner Production São Paulo - Brazil - 20th to 22nd, May - 2015





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Research interests: Green Supply Chain Management, Economic Regulation, Finance

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Academic Work

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A Waste to Energy (WtE) strategic analysis in Italy

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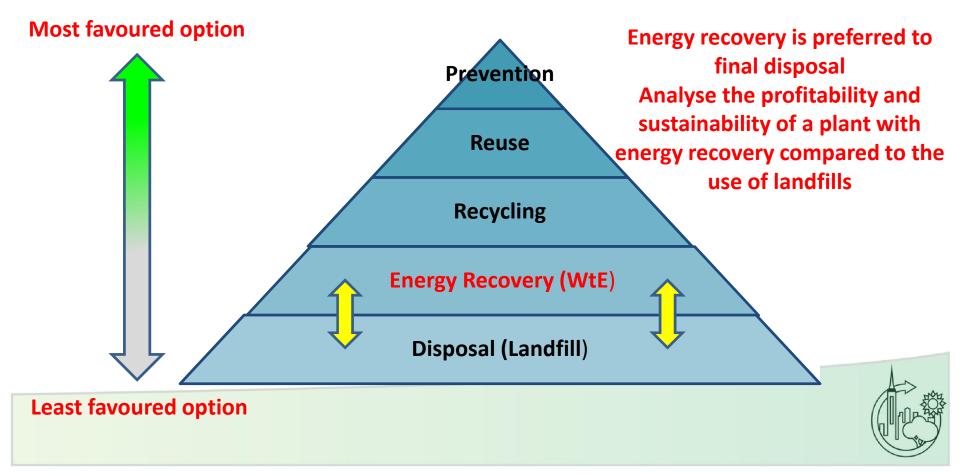


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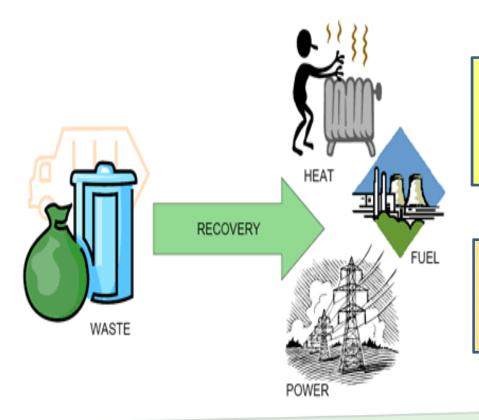
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Hierarchy of waste management

Proper waste management is one that aims to minimize the amount of materials to bring to final disposal. In order to achieve this goal it is necessary first to minimize their production and maximize the recovery of other materials found there. The use of disposal is possible only when all the preceding phases are been dispatched.



The WtE relevance is continuously increasing Waste to energy (WtE) is the process of generating energy from the incineration of waste

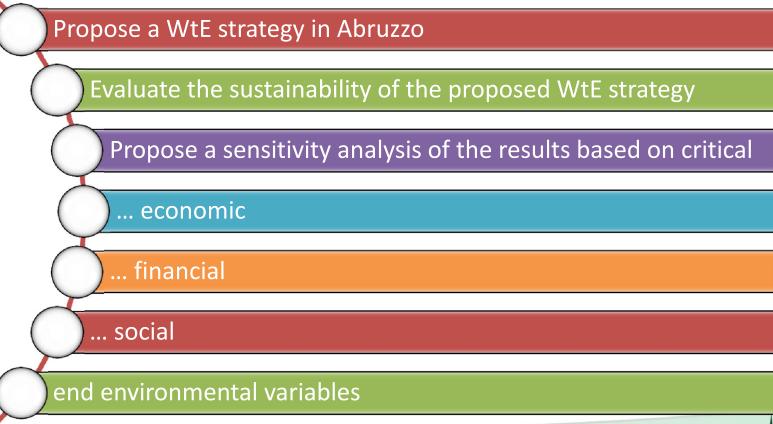


Converting non-recyclable waste materials into electricity and heat it is possible to generate a renewable energy source and reduce carbon emissions

The potential energy that could be produced from waste presents significant benefits both economic and technical



Aims of the paper





Presentation steps

Analysis of the reference area: Abruzzo

WtE strategy definition

Plant capacity

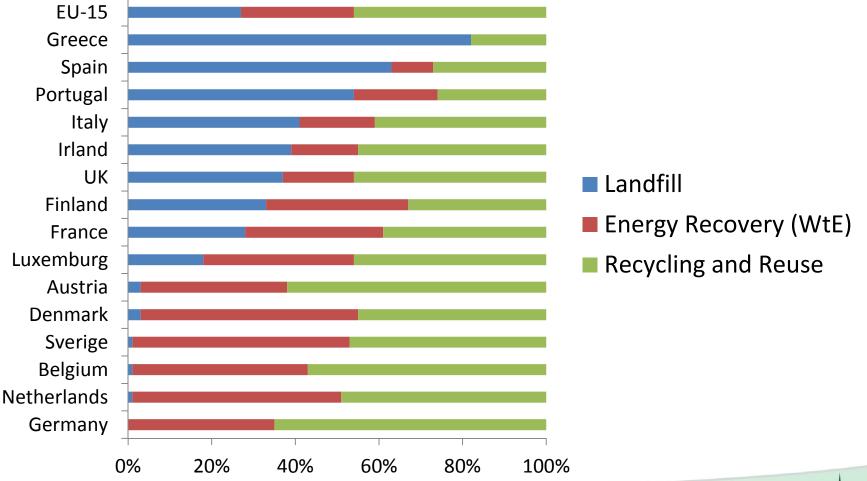
Plant location: centralized or decentralized solutions

Sustainability analysis

Sensitivity analysis



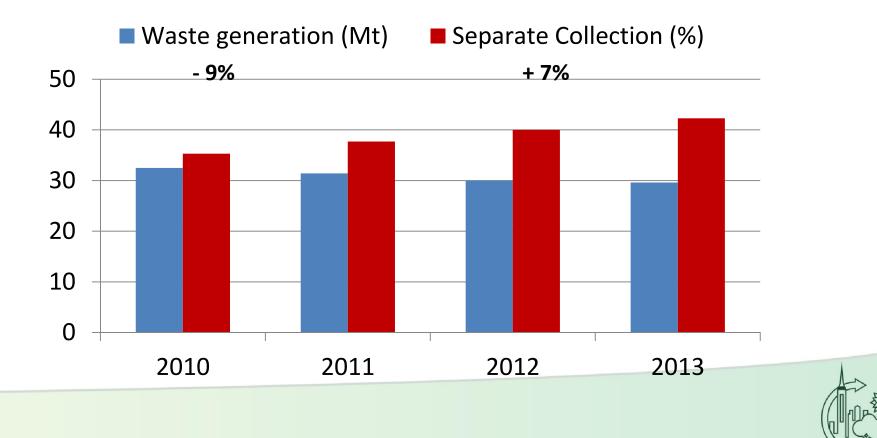
Waste Treatment in Europe, 2013

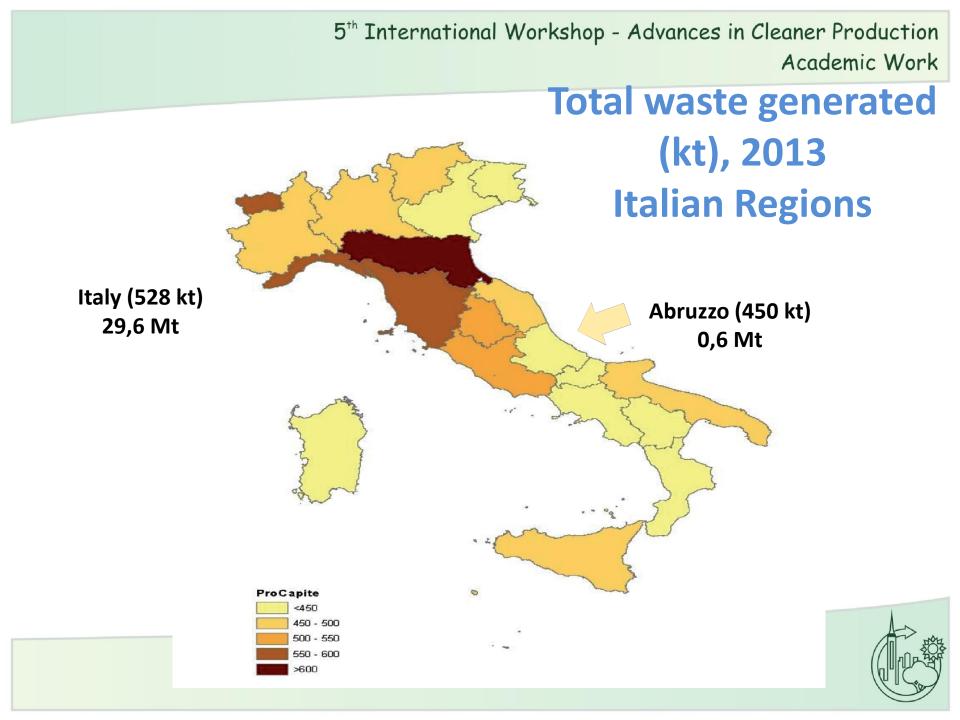


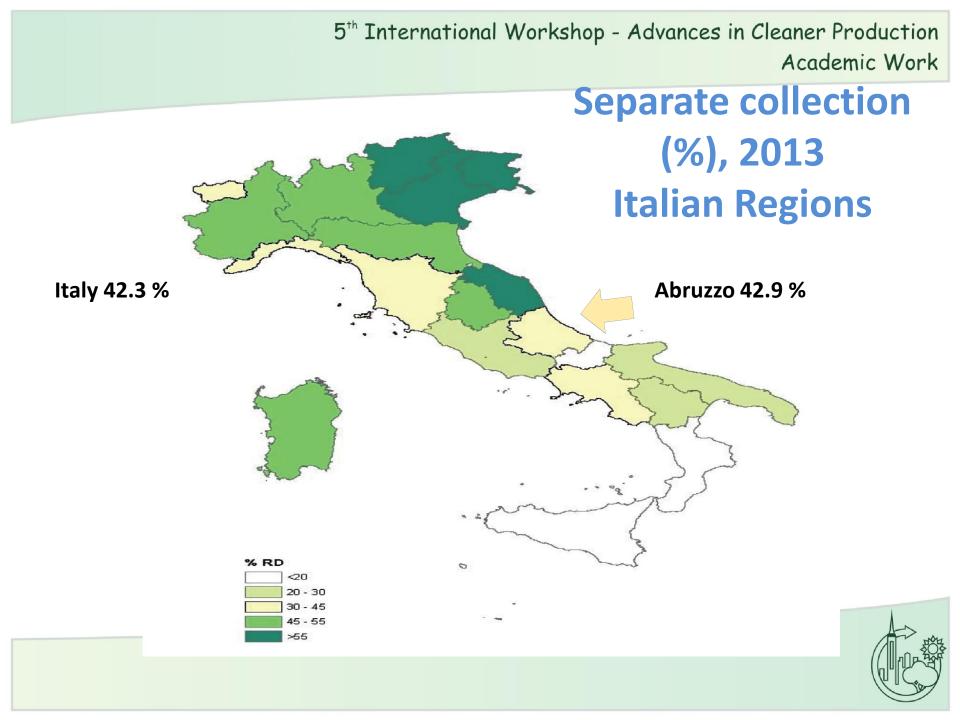
Italy reports a landfill rate of 41%, a higher value of 14% compared to the average of 15 European Countries.



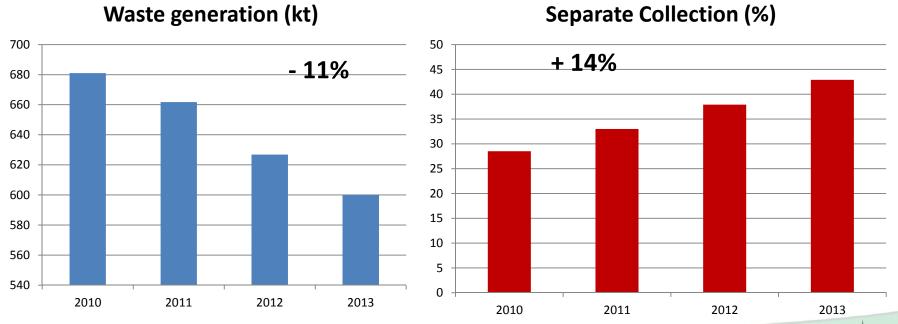
Waste generation and separate collection in Italy 2008-2013





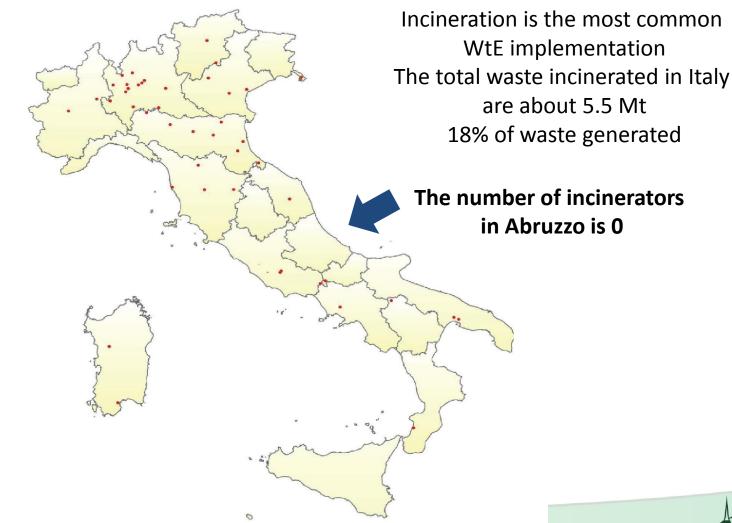


Waste generation and separate collection in Abruzzo 2008-2013



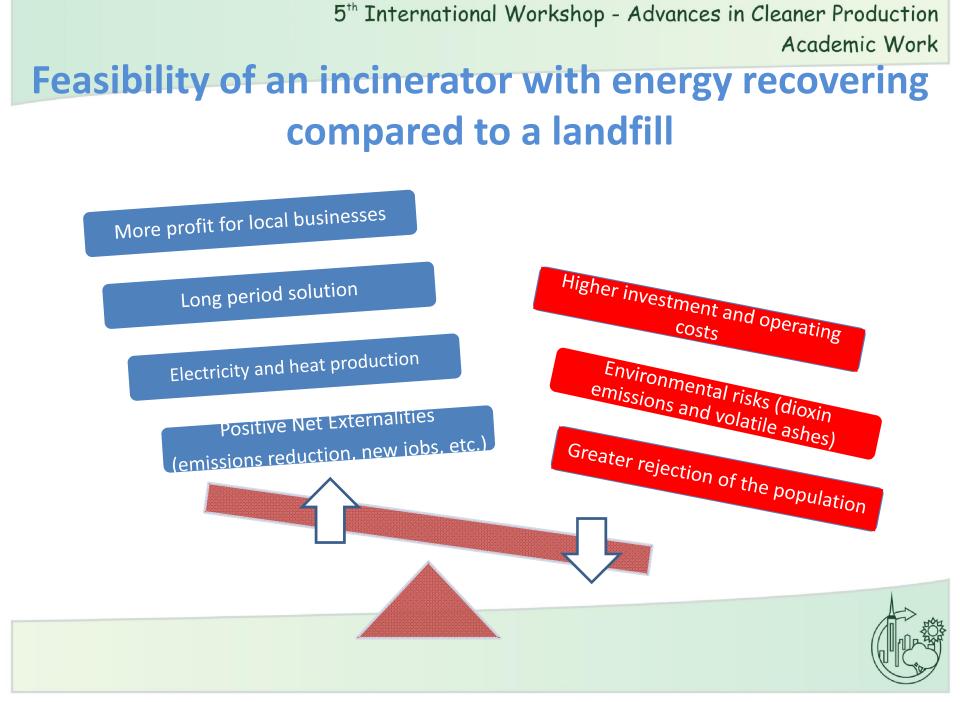


5th International Workshop - Advances in Cleaner Production WtE Incinerators in Italy, 2013 Academic Work



It is proposed a case study for evaluating the facility sizing to realize a WtE incinerator plant in Abruzzo.





Parameters

Territorial area of expertise

It can exploit economies of scale, if there are no legislative or ideological constraints.

Quantities of waste to valorise

It is a function of the territorial area of reference and environmental policy adopted by the Local authority.

Nature of the waste

Urban 95% ; Other 5%

Lower calorific value of waste

The average value recorded in plants with energy recovery in Italy equal to 10,4 MJ/kg.

Nature of the output produced by the plant

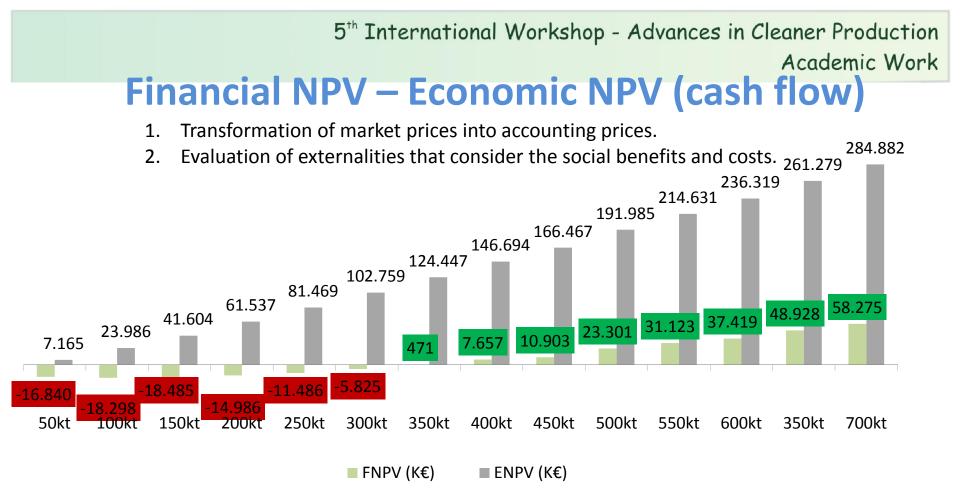
Percentual electricity 50% ; Percentual heat 50%

Time

Life of project 30 y ; Investment realization 3,5 y

Cost opportunity of capital

Financial discount rate 5% ; Social discount rate 5%



The analysis of the results obtained in the 14 business plans shows:

FNPV is negative for systems with treatment capacity of less than 350 kt of waste;



ENPV is always positive.

WtE Strategic Analysis

Plant Size

Plant Location

Economic and Financial Sustainability



Plant Size – Multicriteria Analysis

For Abruzzo case, some waste growth scenarios are defined related to 2012 data:

- A current scenario (626 kt), incinerator absent
- Scenario F1 waste production is equal to the average from 2008 to 2012 (671 kt)
- Scenario F2 waste production is supposed growing with and increase of 7% respect to scenario F1; the global financial crisis seems to have reduced the waste production, but, with the end of crisis and the stability of estimated population, the waste volumes are destined to grow



Plant size – Multicriteria Analysis

 The best choice has to be selected taking in to account environmental reasons (emission reduction calculated in KgCO2eq/twaste).

| Plant size (kt) | GHG ^{trd} | GHG ^{avg} | GHG ^{cpt} |
|-----------------|--------------------|--------------------|--------------------|
| | | | |
| 400 | 260 | 200 | 144 |
| 250 | 162.5 | 125 | 90 |
| 150 | 97.5 | 75 | 54 |



Academic Work

Plant size – Multicriteria Analysis

| Scenarios | | F1 | | | F2 | | |
|--|-----|-----|-----|-----|-----|-----|------------------|
| % landfill | 5% | 10% | 20% | 5% | 10% | 20% | |
| Waste disposed in landfills | 27 | 53 | 106 | 28 | 57 | 114 | Planned capacity |
| Waste to incinerate High WV 75% | 378 | 358 | 318 | 405 | 383 | 341 | 400 kt |
| Waste to incinerate Medium WV 50% | 252 | 239 | 212 | 270 | 256 | 227 | 250 kt |
| Waste to incinerate Low WV 25% | 126 | 119 | 106 | 135 | 128 | 114 | ► 150 kt |
| | | | | | | | Negative FNPV |

Plant size - Sensitivity analysis

Basic values of the critical variables for FNPV are:

- lower heating value (LHV) = 10.4 MJ/kg (2,485 kcal/kg)
- selling price of electricity (SP_{el}) = 47.29 €/t
- heat selling price (SP_{he}) = 27.02 €/t
- investment cost (I) from 376 to 765 €/t
- interest rate (r) = 5%.



FNPV (M€) sensitivity analysis - Different plant sizes

| Plant size (kt) | base | r | r | ŀ | - - | SP _{el} - | SP _{el} | SP _{he} - | SP _{he} | LHV ⁻ | |
|-----------------------|-----------------------|-------------|-------------------------|-------------------------|------------------------|--------------------|--------------------------------|------------------------|-------------------------|------------------------|-------------------|
| 400 250 150 | 7.7 -11.5 -18.5 | -21.6 | -24.0 -29.8 -28.4 | -11.2 -24.9 -27.7 | -30.0 -38.3 36.9 | -22.2 | -26.6 -32.9 -31.3 | -2.3 -17.7 -22.2 | -12.2 -23.9 -25.9 | -7.1 -13.2 -22.3 | |
| | | r+ | r++ | I+ | l++ | SP _{el} + | SP _{el} ⁺⁺ | ${\rm SP}_{\rm he}^+$ | SP _{he} ++ | LHV+ | LHV ⁺⁺ |
| 400 250 | | 29.4 1.2 | 56.6 17.0 | 26.5 1.9 | 45.3 15.2 | 24.8 -0.8 | 41.9 9.9 | 17.6 -5.3 | 27.5 0.9 | 13.8 -10.8 | 21.5 -0.8 |
| 150 | | -11.6 | -2.8 | -9.3 | -0.1 | -5.3 | 0.9 | -14.8 | -11.0 | -17.0 | -11.6 |

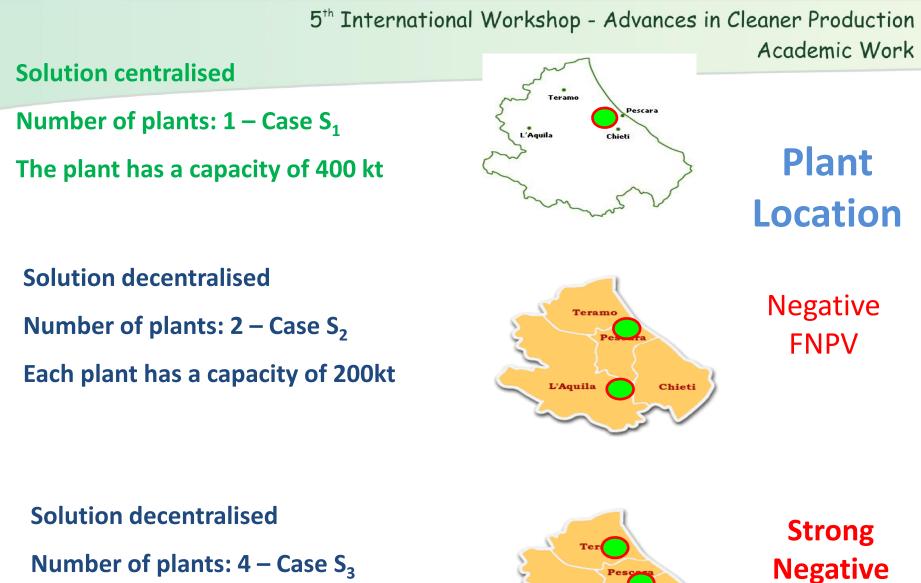
The best solution is a plant of 400 kt



Plant Location

Centralized or decentralized solution?

- The decision to locate one (centralized solution) or more (decentralized solution) WtE plants in a given geographical area. Three case studies:
- S₁ (400 kt capacity) is the centralized solution
- S₂ (each plant has a 200 kt capacity) involves the installation of two plants (decentralized solution)
- S₃ (each plant has a 100 kt capacity) involves the installation of four plants (decentralized solution)



Each plant has a capacity of 100kt



L'Aquila

| Cent | | ional Workshop - Advar centralised so | A | cademic Work |
|----------------|--------------|--|------------|------------------------------|
| | FINANCIAL AN | NALYSIS (M€) | | |
| Case Study | FNPV | Shipping Co | ost | |
| S ₁ | 7.7 | 72.8 | | |
| S ₂ | -29.8 | 58.3 | • | ransportation compensated |
| | ECONOMIC AN | JALYSIS (M€) | by lower i | nvestments and ating costs |
| Case Study | ENPV | Shipping Co | ost | |
| S_1 | 146.7 | 80.2 | | |
| S ₂ | 123.1 | 65.8 | | |
| Cer | ntralised s | solution (40 | 00 kt) | |

| 5 th International Workshop - Advances in Cleaner Production Academic Work Centralised or decentralised solution? | | | | | | | | | | |
|--|-------|-----------------------|-----------------------|-----------------------|-----------------------|--------------|--|--|--|--|
| FINANCIAL ANALYSIS (M€) | | | | | | | | | | |
| Case | | SC | SC | SC Base | SC | SC | | | | |
| Study | FNPV | R _i = 0.10 | R _i = 0.11 | R _i = 0.12 | R _i = 0.13 | $R_i = 0.14$ | | | | |
| S_1 | 7.7 | 58.7 | 65.8 | 72.8 | 80.0 | 86.9 | | | | |
| S ₂ | -29.8 | 46.4 | 52.4 | 58.3 | 64.1 | 70.0 | | | | |

| ECONOMIC ANALYSIS (M€) | | | | | | | | | | |
|-------------------------------|----------|----------------|----------------|----------------|-----------------------|----------------|--|--|--|--|
| Case | | SC | SC | SC Base | SC | SC | | | | |
| Study | udy ENPV | $R_{i} = 0.10$ | $R_{i} = 0.11$ | $R_{i} = 0.12$ | R _i = 0.13 | $R_{i} = 0.14$ | | | | |
| S ₁ | 146.7 | 66.3 | 73.2 | 80.2 | 87.2 | 94.1 | | | | |
| S ₂ | 123.1 | 53.8 | 59.9 | 65.8 | 71.7 | 77.6 | | | | |
| Centralised solution (400 kt) | | | | | | | | | | |

5th International Workshop - Advances in Cleaner Production Are plants with energy recovery financially and economically convenient? Case study: Plant with a capacity of 400 kt

Discounted Aggregate Cost-Benefit 1,46

Discounted Net Cost-Benefit 2,01

Financial Rate fo Return 5,4%

Economic Rate of Return 13,9%

Financial Discounted Payback Period 7,6 y

Economic Discounted Payback Period 11,7 y

Financial Net Present Value 7.7 M€

Skilled workers 16

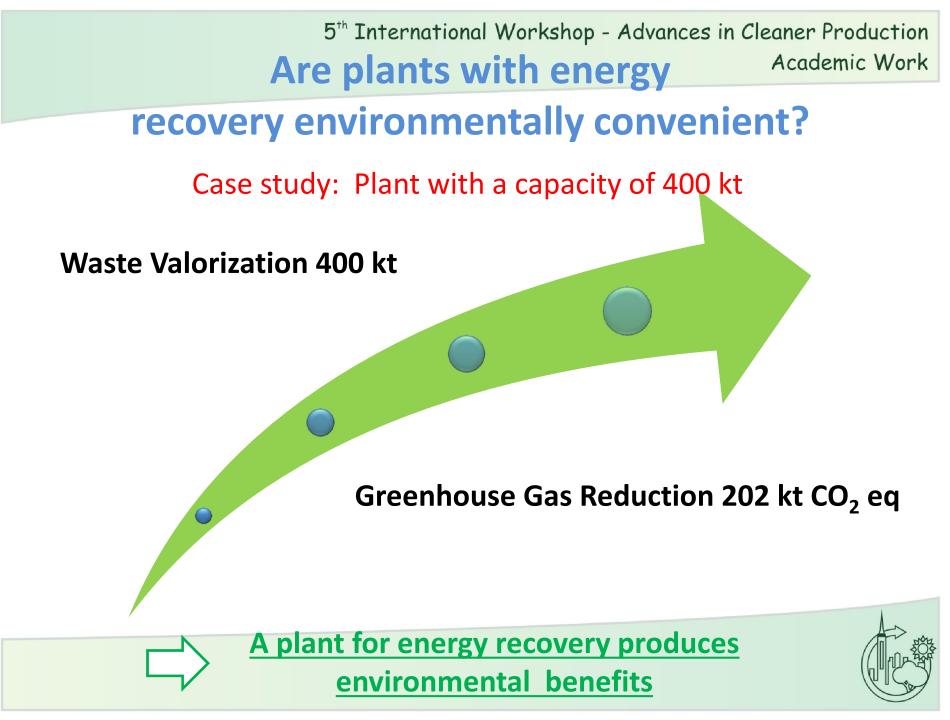
Economic Net Present Value 146.7 M€

Unskilled workers 80



A plant for energy recovery produces economic, financial and social benefits





5th International Workshop - Advances in Cleaner Production **Sensitivity analysis (plant of 400kt)** Academic Work

| | Variable \pm 1% | | FNPV Sensitivity | ENPV Sensitivity | |
|---|--|------|-------------------------|------------------|---------|
| | Municipal Waste price | | 3,07% | 0,40% | |
| | Other Waste price | | 0,19% | 0,02% | |
| | Electricity price | | 6,32% | 1,05% | |
| | Heat price | > 5% | 5,12% | 0,50% | |
| | Labour skilled cost | 570 | 0,50% | 0,05% | |
| | Labour non skilled cost | | 1,02% | 0,09% | |
| | Gas input price | | 0,13% | 0,03% | |
| | Electricity input price | | 0,50% | 0,06% | |
| | Water input price | | 0,01% | 0,00% | |
| | Materials | | 0,28% | 0,04% | |
| | Intermediate service&goods | | 1,04% | 0,10% | |
| | Elimination of ash and slag waste | | 2,07% | 0,19% | |
| | Investment | | 9,07% | 0,69% | |
| | Replacement cost | | 1,21% | 0,10% | |
| | Remediation&decontamination costs | | 0,30% | 0,02% | |
| | Residual value - long life parts | | 0,04% | 0,01% | |
| | Residual value - short life parts | | 0,02% | 0,00% | |
| | Externalities net | | - | 0,39% | |
| | Inflation rate | | 2,41% | 0,40% | |
| | Labour cost growth rate | | 0,10% | 0,01% | |
| | Gas input price growth rate | | 0,04% | 0,01% | |
| | Water consumed growth rate | | 0,00% | 0,00% | |
| | Electricity input price growth rate | | 0,07% | 0,01% | 1 |
| _ | Waste treatment price growth rate | | 0,27% | 0,02% | |
| | Produced electricity price growth rate | | 0,76% | 0,08% | |
| | Produced heat price growth rate | | 0,41% | 0,05% | Con Con |
| | | | | | |

| | Ele | ctricity P | rice | I | leat Pric | e | | Investme | nt | Ext | ternalities | net |
|------|----------------------|------------|----------------------------------|------|------------|------------------------------------|--------|------------|------------------------------------|-------|-------------|------------------------------------|
| | Δ% | X * | $(\Delta \mathbf{x}/\mathbf{x})$ | Δ% | X * | $(\Delta \mathbf{x} / \mathbf{x})$ | Δ% | X * | $(\Delta \mathbf{x} / \mathbf{x})$ | Δ | X * | $(\Delta \mathbf{x} / \mathbf{x})$ |
| | Pessimistic scenario | | | | | | | | | | | |
| | -5% | 4.1 | -46% | -5% | 5.5 | -27% | 5% | 4.0 | -48% | - | - | - |
| FNPV | -10% | 0.6 | -92% | -10% | 3.6 | -53% | 10% | 0.4 | -95% | - | - | - |
| | -15% | -2.9 | -138% | -15% | 1.5 | -80% | 15% | -3.2 | -142% | - | - | - |
| | -5% | 138.8 | -5% | -5% | 142.1 | -3% | 5% | 141.4 | -4% | 8€/t | 142.2 | -3% |
| ENPV | -10% | 131.0 | -11% | -10% | 137.5 | -6% | 10% | 136.1 | -7% | 7€/t | 137.8 | -6% |
| | -15% | 123.2 | -16% | -15% | 133.0 | -9% | 15% | 130.7 | -11% | 6€/t | 133.3 | -9% |
| | | | | | Opti | mistic so | enario | | | | | |
| | 5% | 11.1 | 46% | 5% | 9.7 | 28% | -5% | 11.2 | 47% | - | - | - |
| FNPV | 10% | 14.6 | 92% | 10% | 11.6 | 53% | -10% | 14.8 | 95% | - | - | - |
| | 15% | 18.1 | 138% | 15% | 13.7 | 80% | -15% | 18.5 | 143% | - | - | - |
| | 5% | 154.0 | 5% | 5% | 151.1 | 3% | -5% | 152.6 | 4% | 10€/t | 151.1 | 3% |
| ENPV | 10% | 162.0 | 11% | 10% | 155.5 | 6% | -10% | 157.0 | 7% | 11€/t | 155.5 | 6% |
| | 15% | 170.2 | 16% | 15% | 159.9 | 9% | -15% | 162.8 | 11% | 12€/t | 159.9 | 9% |
| | | | | | Sw | itching v | alues | | | | | |
| FNPV | -10.5% | 0 | | -15% | 0 | | 10% | 0 | | - | - | |

 $\Delta\%_y$ = variation percentage of the variable y (electricity price=47,29 \notin/t ; heat price=27,02 \notin/t ; investment esteemed=410 \notin/t) x*_i = value of the indicator (FNPV or ENPV) in the sub-scenario i, data in M \notin

 $(\Delta x/x)_i$ = variation percentage of the indicator in the sub-scenario i in comparison to its value in basic-scenario (FNPV=23 M \in ; ENPV=192 M \in)

 Δ = variation of the variable "externalities net" (=9 \notin /t)

5th International Workshop - Advances in Cleaner Production Sensitivity analysis – Plant of 400kt Academic Work Interest rate

| Financial/social discount rate | FNPV (M€) | ENPV (M€) |
|--------------------------------|-----------|-----------|
| 7% | -5.7 | 92.4 |
| 6% | 0.3 | 116.9 |
| 5% (base) | 7.7 | 146.7 |
| 4% | 16.9 | 183.1 |
| 3% | 28.3 | 227.8 |

| Doi | nothing costs (N | 1€) |
|--------|------------------|---------|
| 1 year | 2 years | 3 years |
| 0.3 | 0.7 | 1.0 |

Performance indicators with different LHV – 400 kt LHV (Lower Heating Value)

| Indicator | s Index | LHV ^{10.4} | LHV ^{9.2} | LHV ^{12.6} | LHV ^{14.2} | LHV ^{15.9} | LHV ^{15.9} |
|---------------------|---------|---------------------|--------------------|---------------------|---------------------|---------------------|---------------------|
| | | | Financial indic | cators | | | |
| FNPV | M€ | 7,7 | 1.7 | 9.3 | 19.7 | 34.9 | 47.2 |
| FRR | % | 5.4 | 5.1 | 5.5 | 5.9 | 6.4 | 6.7 |
| FDPP | years | 27.6 | 28.6 | 27.4 | 26.1 | 24.7 | 23.8 |
| | | | Economic indi | cators | | | |
| ENPV | M€ | 146.7 | 133.8 | 150.6 | 171.5 | 195.5 | 216.5 |
| ERR | % | 13.9 | 13.9 | 13.9 | 14.0 | 14.3 | 14.4 |
| EDPP | years | 11.7 | 11.8 | 11.7 | 11.7 | 11.5 | 11.4 |
| D(B/C) _A | index | 1.46 | 1.43 | 1.46 | 1.50 | 1.54 | 1.57 |
| D(B/C) _N | index | 2.01 | 1.96 | 2.01 | 2.08 | 2.17 | 2.23 |

LHV represents the amount of energy released by combusting



FNPV (k€) of a 400 kt plant with different LHV in function of degree of plant saturation

| Waste treated (kt) | LHV ^{10.4} | LHV ^{9.2} | LHV ^{10.9} | LHV ^{12.6} | LHV ^{14.2} | LHV ^{15.9} |
|--------------------|---------------------|--------------------|---------------------|---------------------|---------------------|---------------------|
| 400.000 (100%) | 7,657 | 1743 | 9,301 | 19,667 | 34,867 | 47,248 |
| 390.000 (97.5%) | 2,762 | -2,623 | 4,206 | 13,718 | 28,039 | 39,611 |
| 380.000 (95%) | -2,133 | -6,989 | -889 | 7,770 | 21,211 | 31,974 |
| 370.000 (92.5%) | -7,028 | -11,355 | -5,984 | 1,821 | 14,383 | 24,337 |
| 360.000 (90%) | -11,923 | -15,720 | -11,079 | -4,127 | 7,555 | 16,700 |
| 350.000 (87.5%) | -16,818 | -20,086 | -16,174 | -10,076 | 727 | 9,063 |
| 340.000 (85%) | -21,713 | -24,452 | -21,269 | -16,024 | -6,101 | 1,426 |
| 330.000 (82.5%) | -26,608 | -28,818 | -26,364 | -21,973 | -12,929 | -6,212 |
| 320.000 (80%) | -31,503 | -33,184 | -31,459 | -27,921 | -19,757 | -13,849 |



Conclusions

- It is been proposed a real application of the strategy to implementation of WtE plant in a single region.
- Actually, there are ongoing studies related to public perceptions of such facilities that generate worries and doubts, same time there is a strong interest of firms to invest in this sector.
- The results show that WtE plant is sustainable, in fact reduces emissions in comparison to landfill, creates jobs opportunities and produces economic and financial profits.



Thank you for the attention

